

Component
Location



1. Front seat assembly

Replacement

1. Disconnect the negative (-) battery terminal.
2. Open the cover and loosen the front seat mounting bolts.

[Front]

Tightening torque :

49.0 - 63.7 N.m (5.0 - 6.5 kgf.m, 36.2 - 47.0 lb-ft)



[Rear]

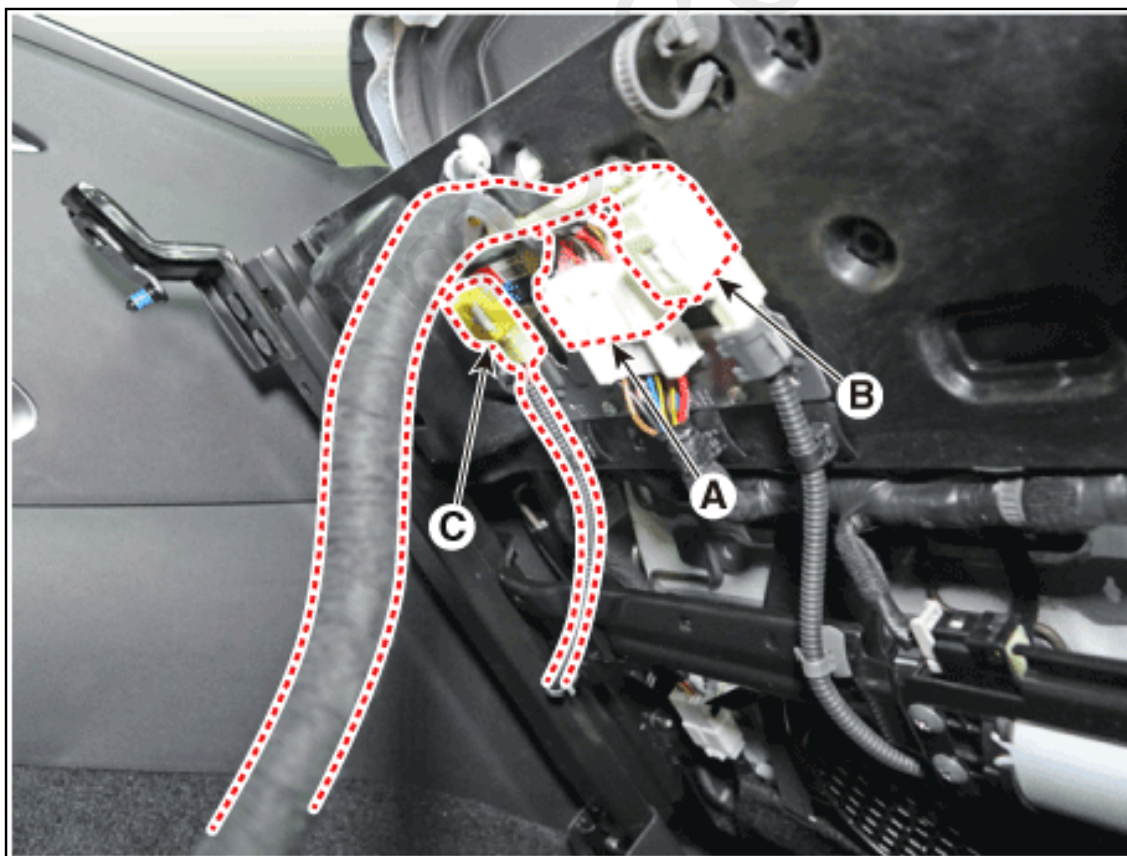
Tightening torque :

49.0 - 63.7 N.m (5.0 - 6.5 kgf.m, 36.2 - 47.0 lb-ft)

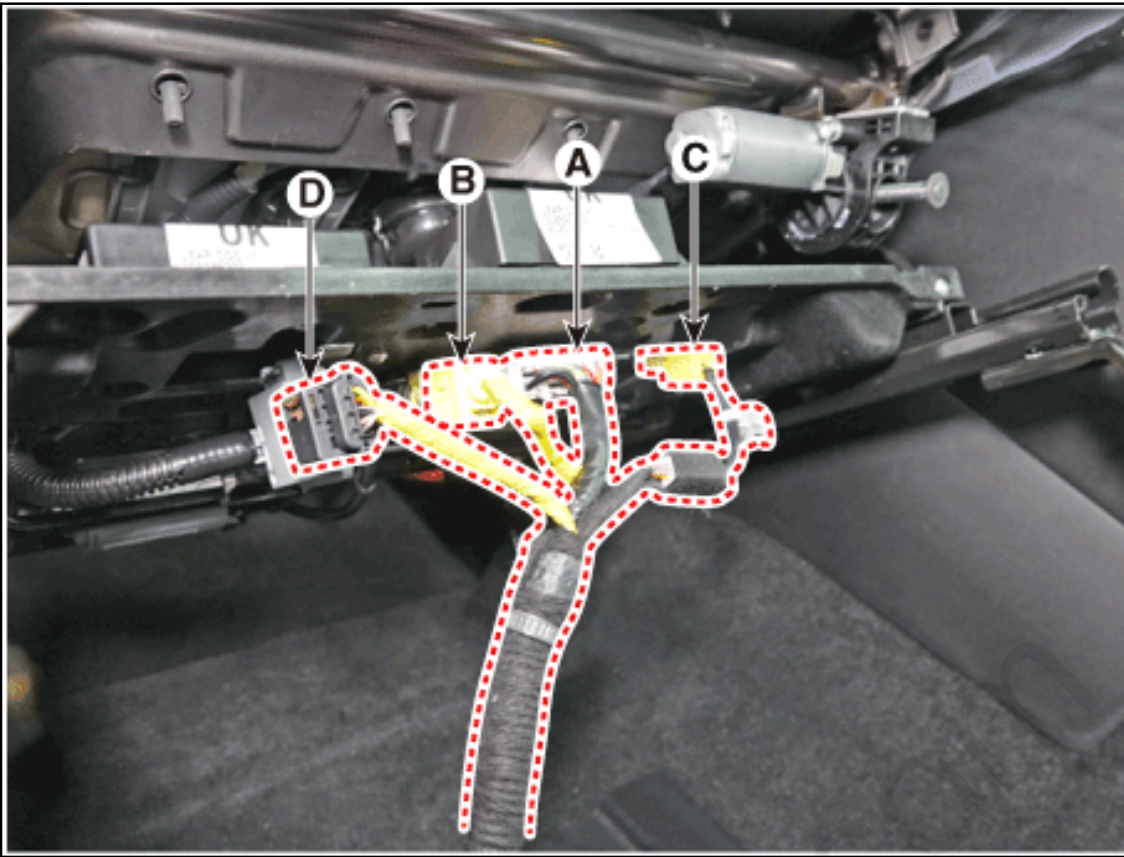


3. Disconnect the main connector (A) , side airbag connector (B) , front seat belt buckle connector (C) and OCS connector (D).

[LH]



[RH]



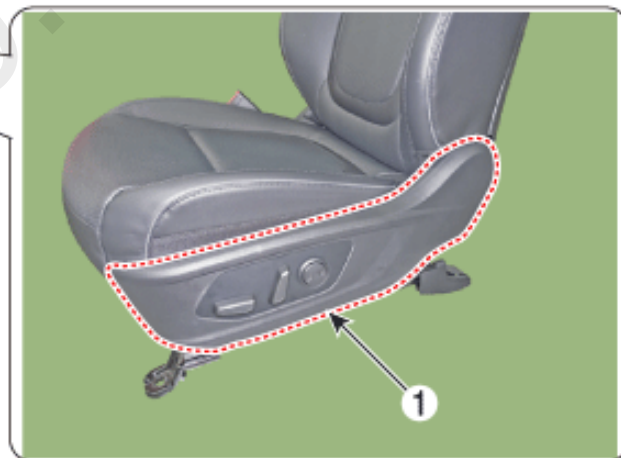
4. To install, reverse removal procedure.



The installation procedures of seat mounting bolts

- Push the seat to the rear end of slides and initially tighten the front mounting bolts.
- Push the seat to the front end of slides and completely tighten the rear mounting bolts.
- Send the seat to the rear end again to completely tighten the front mounting bolts.
- Check the seat for smooth movement.
- For the non-automatic slide seats, check the seats are fixed at each designated fixing position.

Component
Location



1. Front seat shield outer cover

Replacement

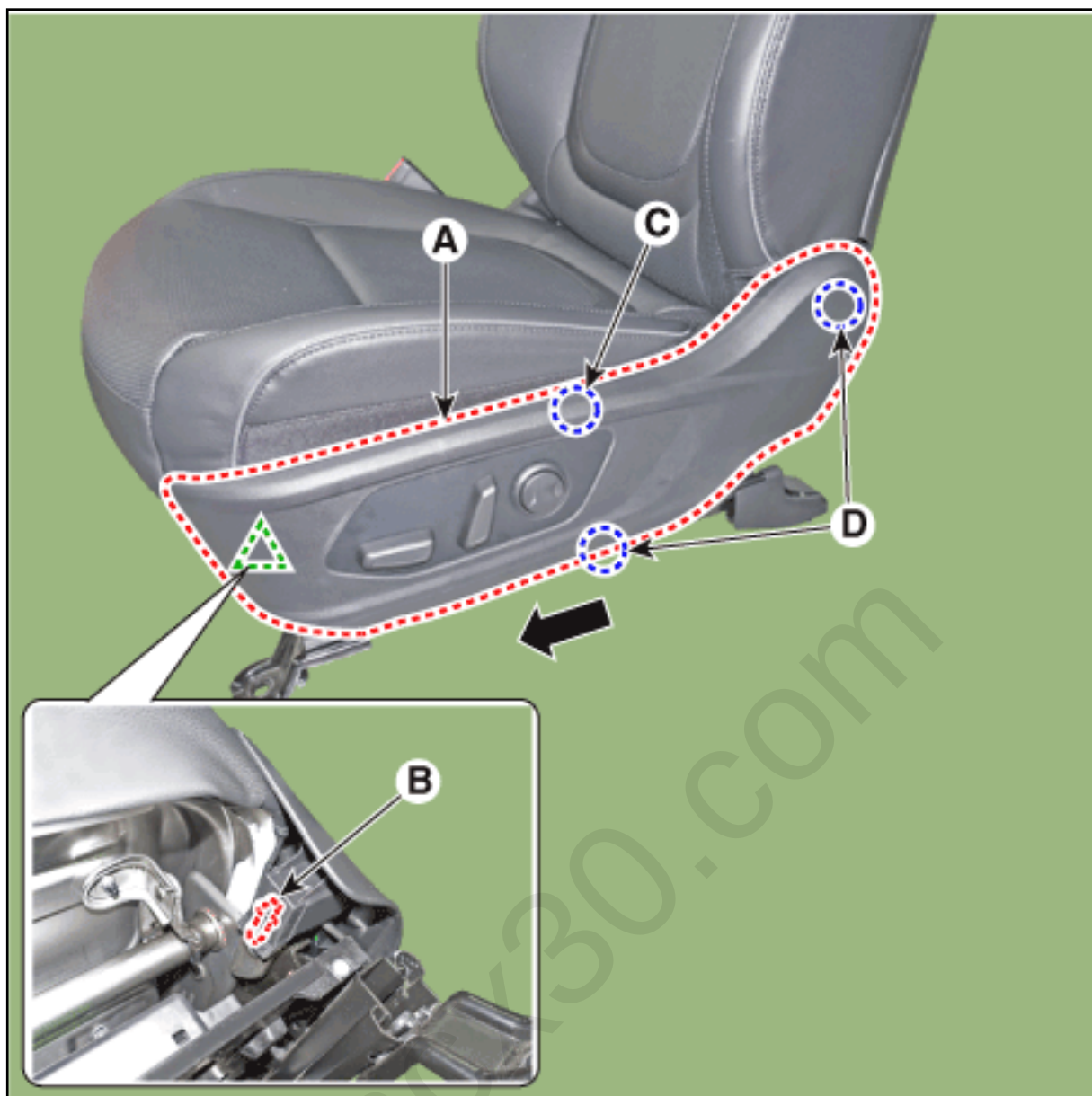


- When removing with a flat-tip screwdriver or remover, wrap protective tape around the tools to prevent damage to components.
- Put on gloves to prevent hand injuries.



- Take care not to bend or scratch the trim and panels.

1. Remove the front seat assembly.
(Refer to Front Seat - "Front Seat Assembly")
2. Remove the front seat outer shield cover.
 - (1) Separate the clip (C) and hook (D).
 - (2) Press the lock pin (B), remove the front seat outer shield cover (A) by pulling it forward as shown by the arrow.



3. Disconnect the front seat power switch connector (A).



4. To install, reverse removal procedure.



- Make sure the connector is plugged in properly.
- Replace any damaged clips (or pin-type retainers).

Component
Location



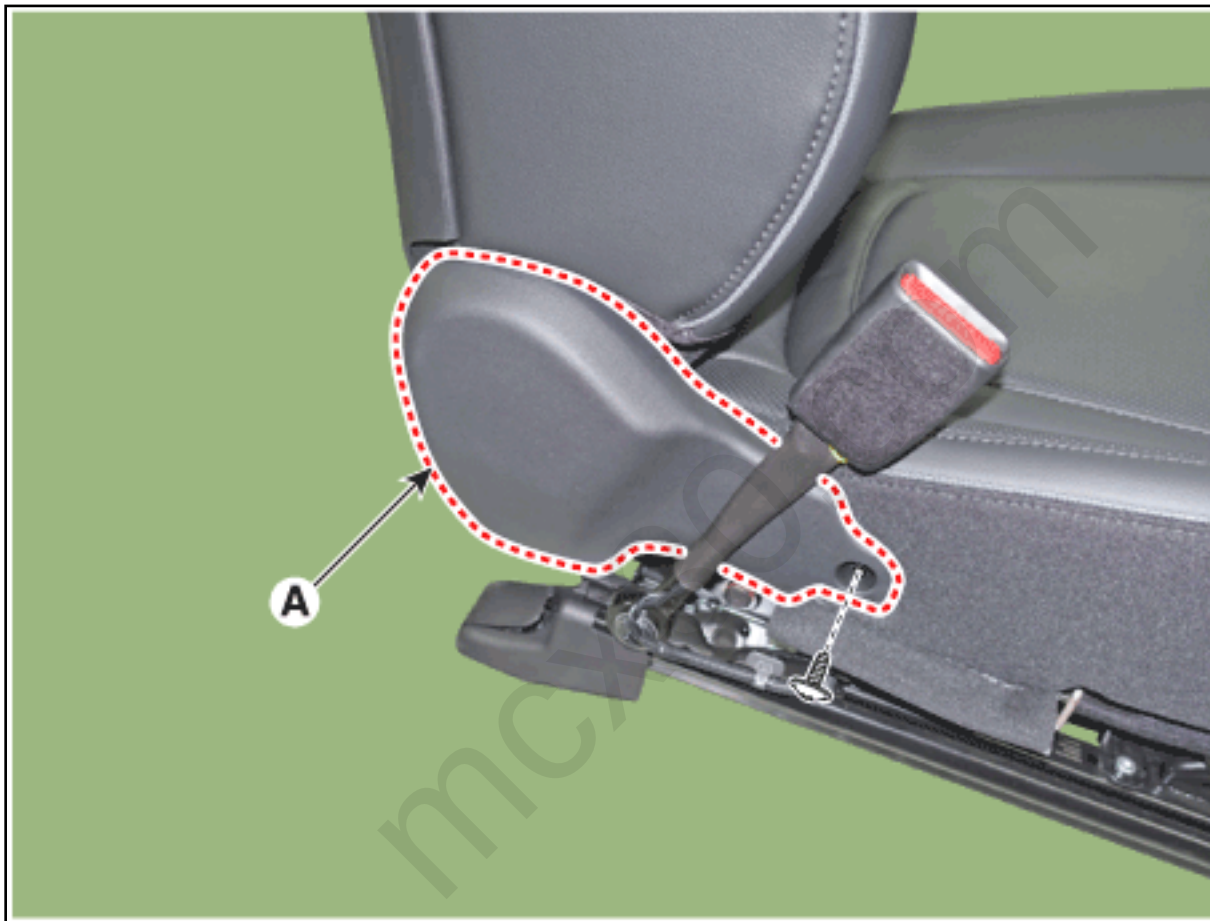
1. Front seat shield inner cover

Replacement



- When removing with a flat-tip screwdriver or remover, wrap protective tape around the tools to prevent damage to components.
- Put on gloves to prevent hand injuries.

1. Remove the front seat assembly.
(Refer to Front Seat - "Front Seat Assembly")
2. Loosen the mounting screw, remove the front seat shield inner cover (A).



3. To install, reverse removal procedure.



- Replace any damaged clips (or pin-type retainers).

Component
Location



1. Front seat back cover

Replacement

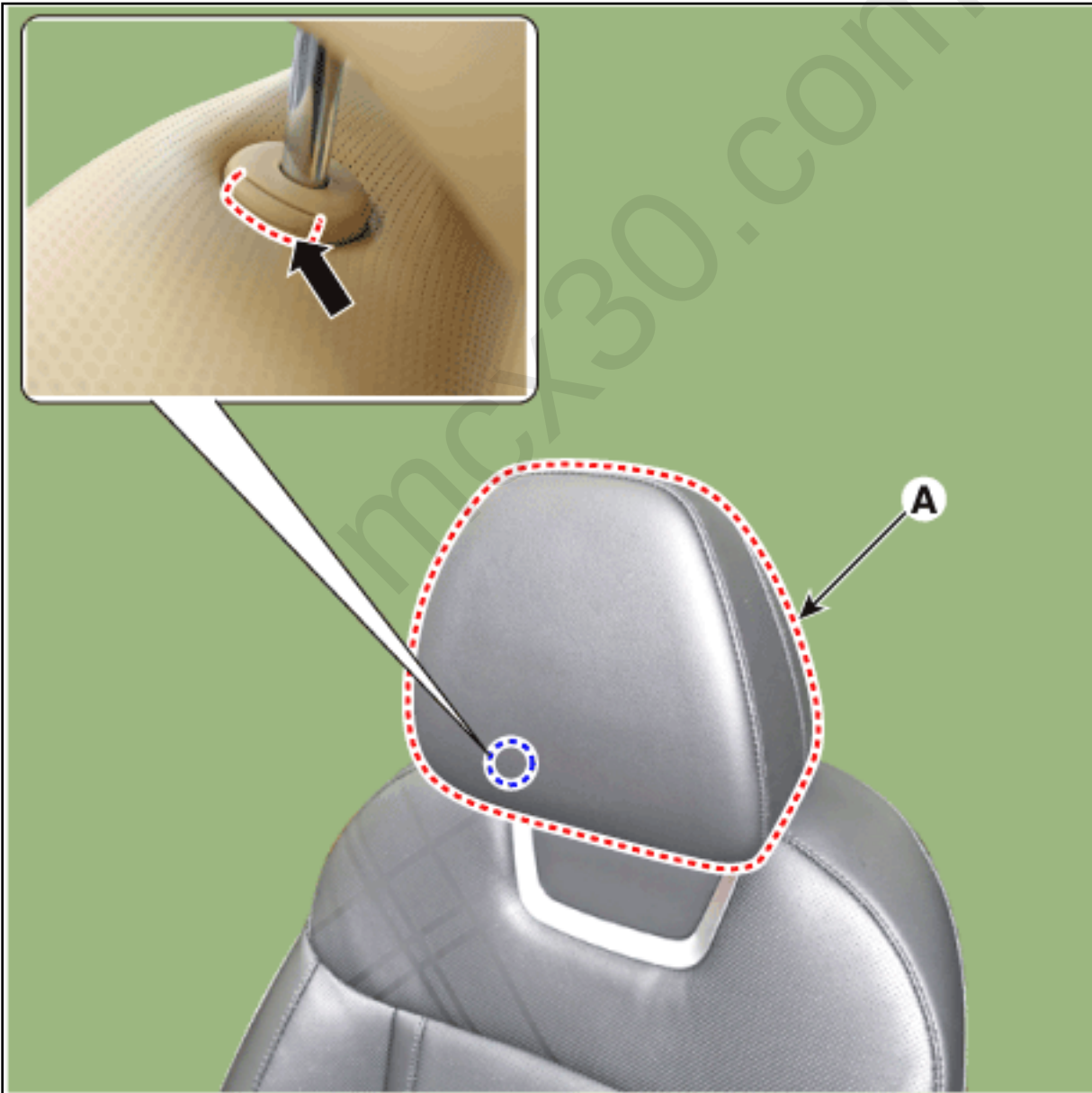


- When removing with a flat-tip screwdriver or remover, wrap protective tape around the tools to prevent damage to components.
- Put on gloves to prevent hand injuries.

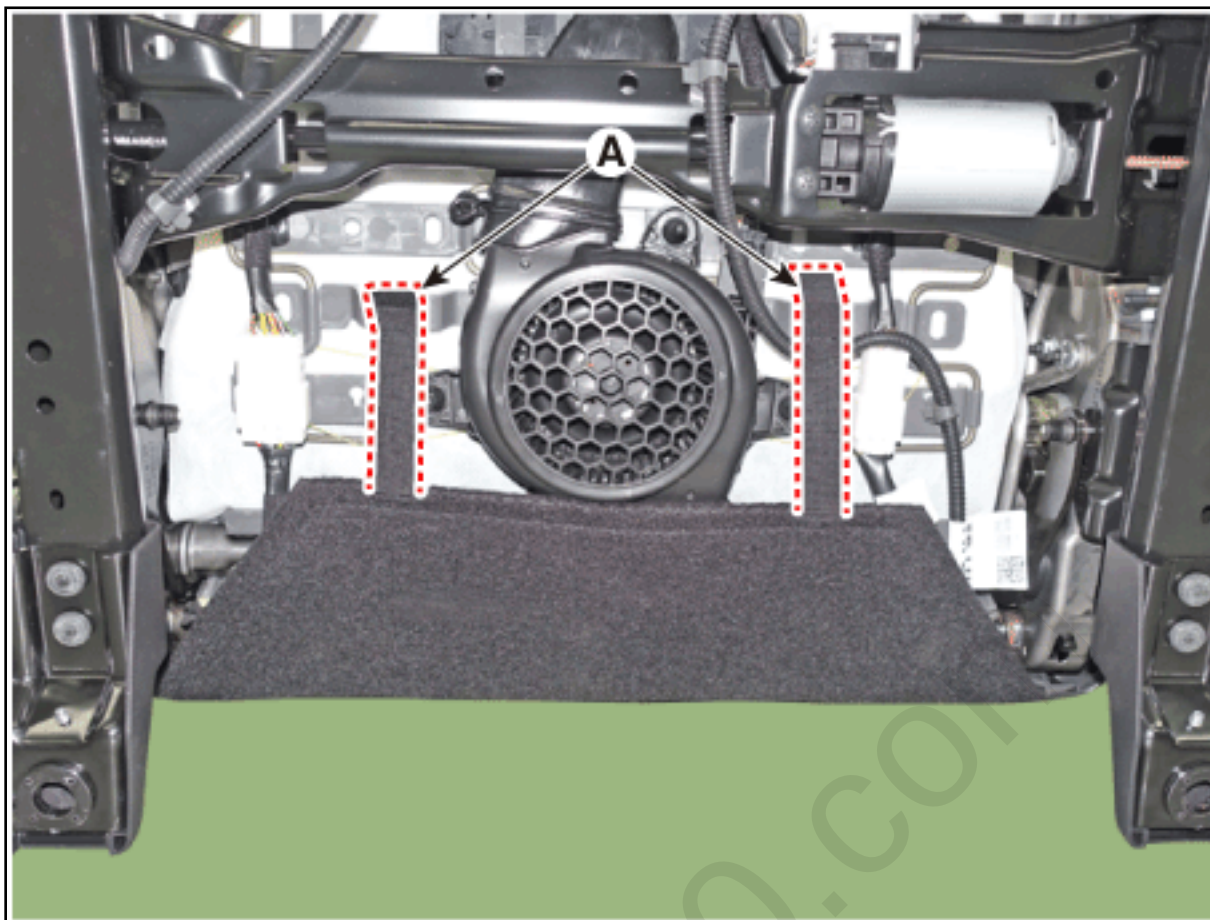


- Take care not to bend or scratch the front seat.

1. Remove the front seat shield outer cover.
(Refer to Front Seat - "Front Seat Outer Shield Cover")
2. Remove the front seat shield inner cover.
(Refer to Front Seat - "Front Seat Inner Shield Cover")
3. Press the lock pin, remove the front seat headrest (A).



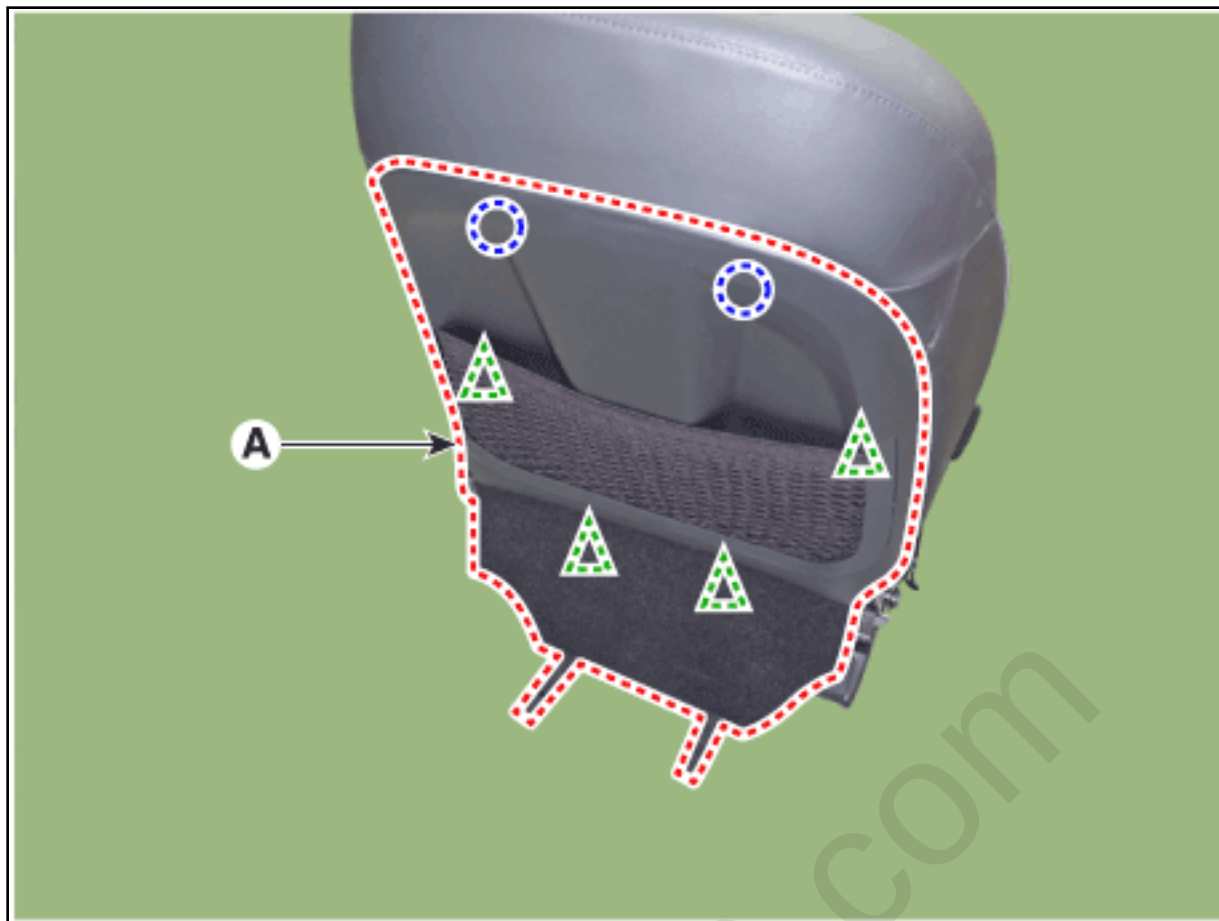
4. Remove the front seat lower protector (A).



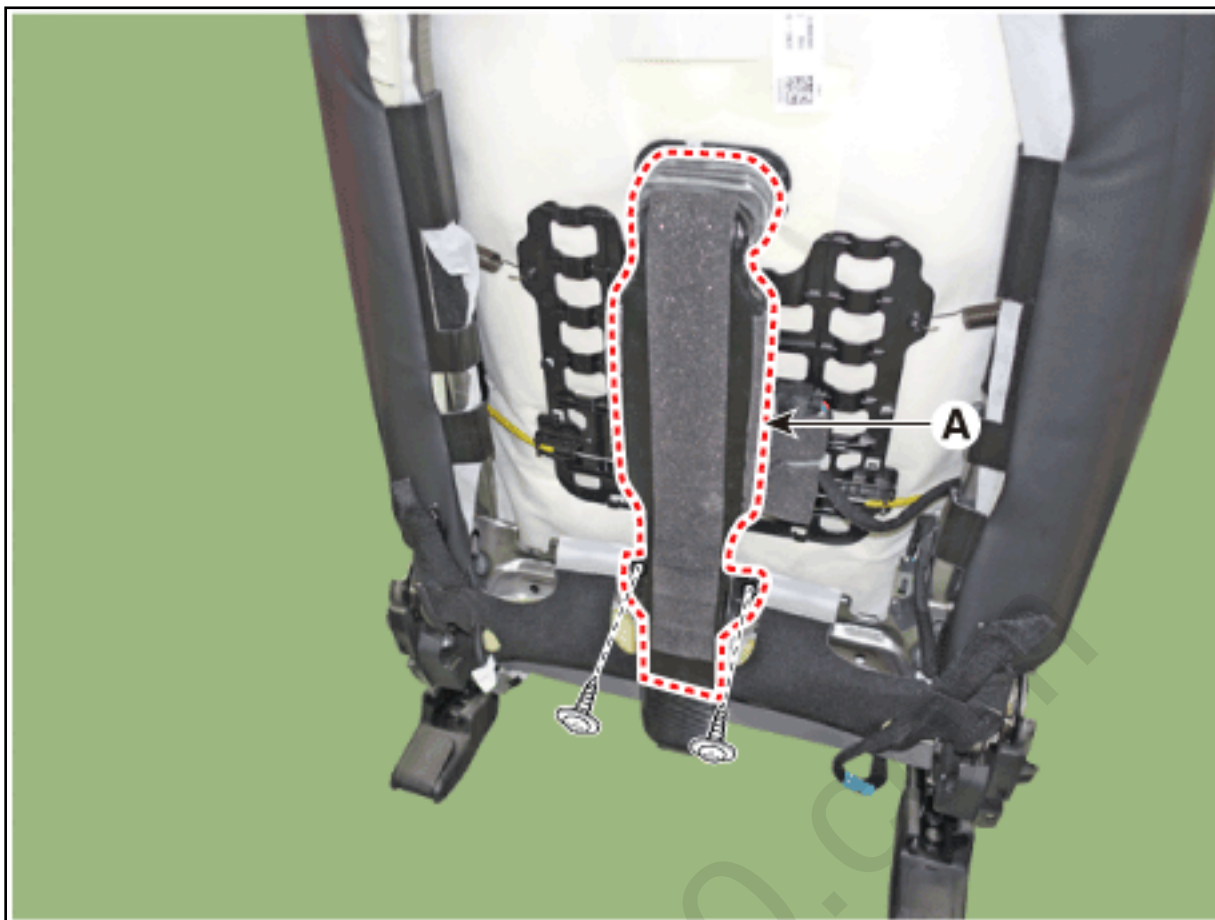
5. Remove the front seat back board (A).



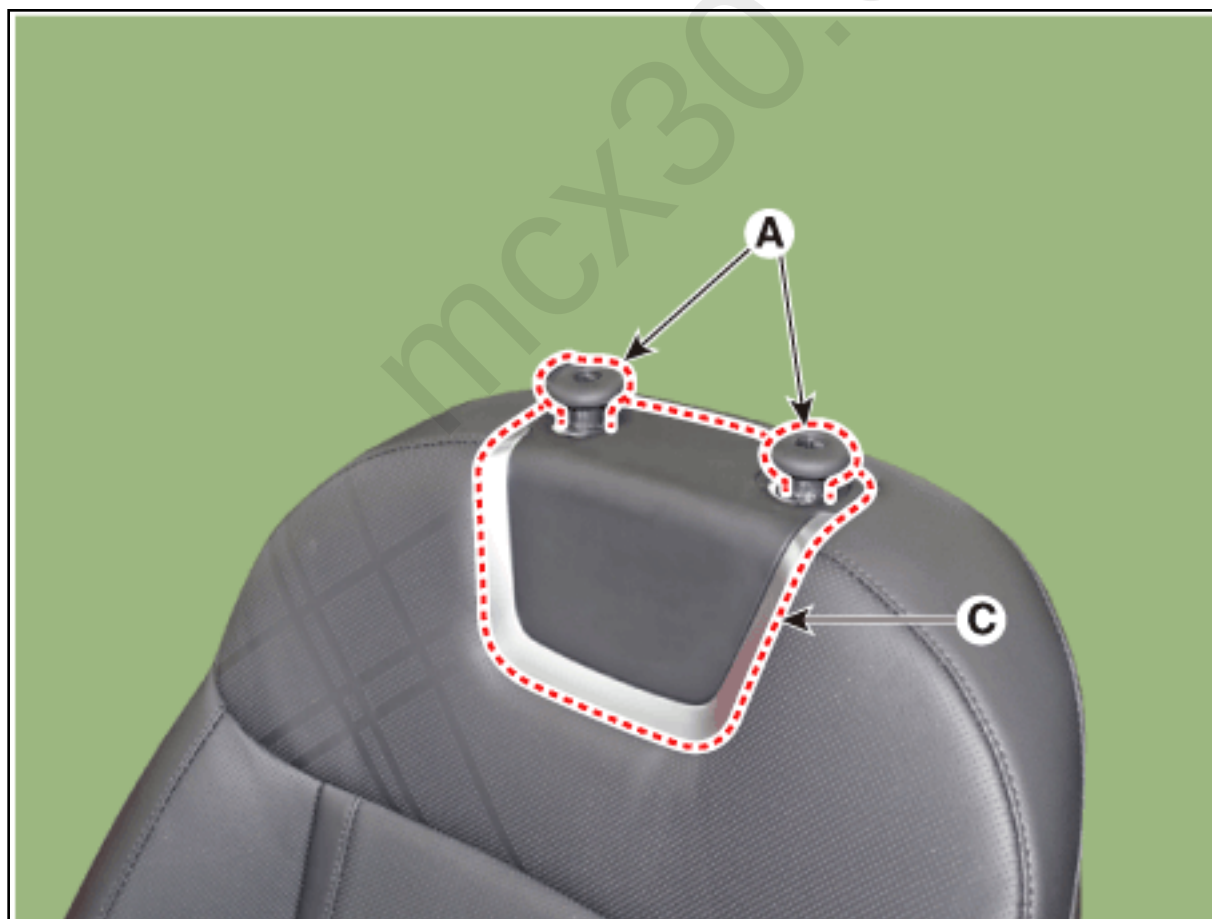
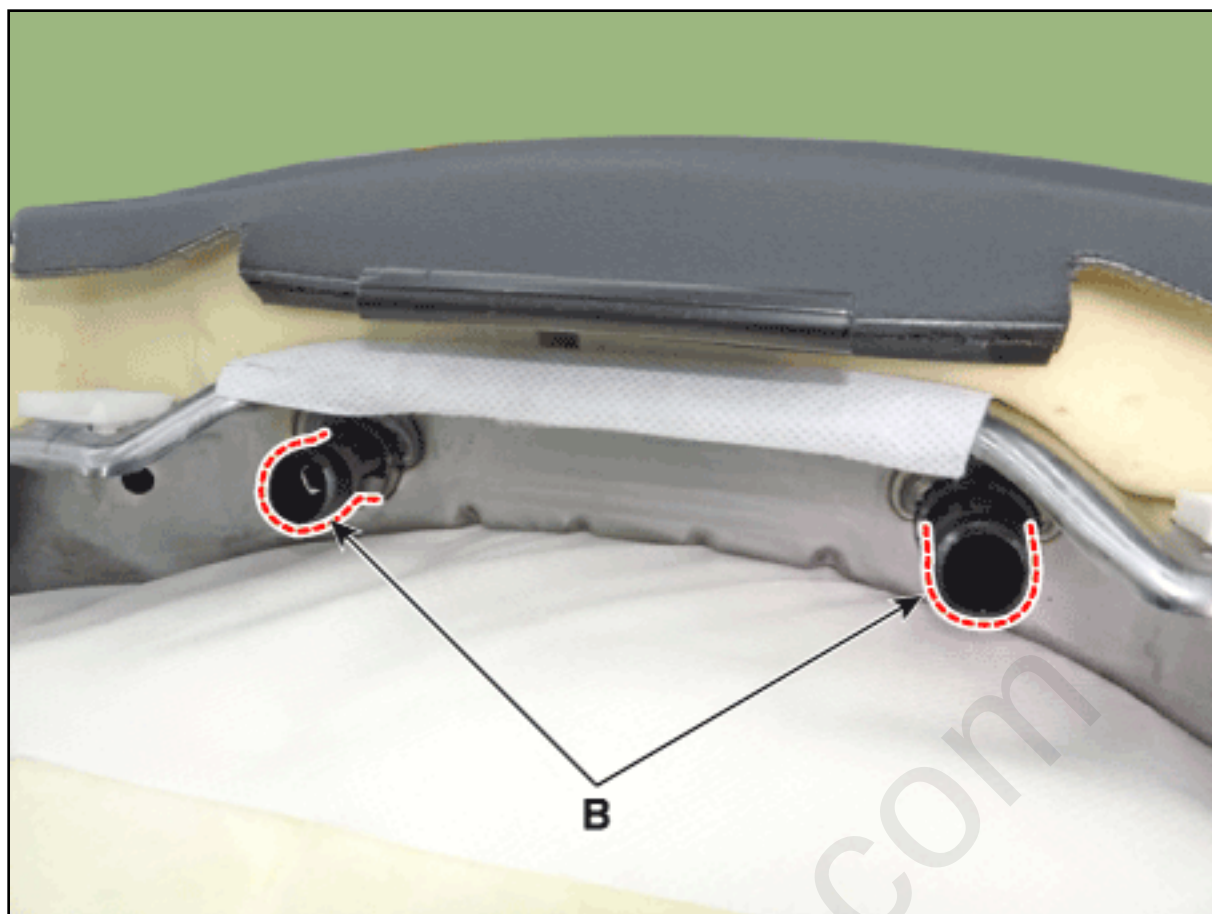
- Grasp the both lower sides of back board with hands and then remove it in the direction of the arrow.
- Be careful not to damage the fixing clips.



6. Remove the front seat back duct (A).



7. Press the hook (B), remove the headrest guides (A) and cover (C).



8. Disconnect the connector (A).

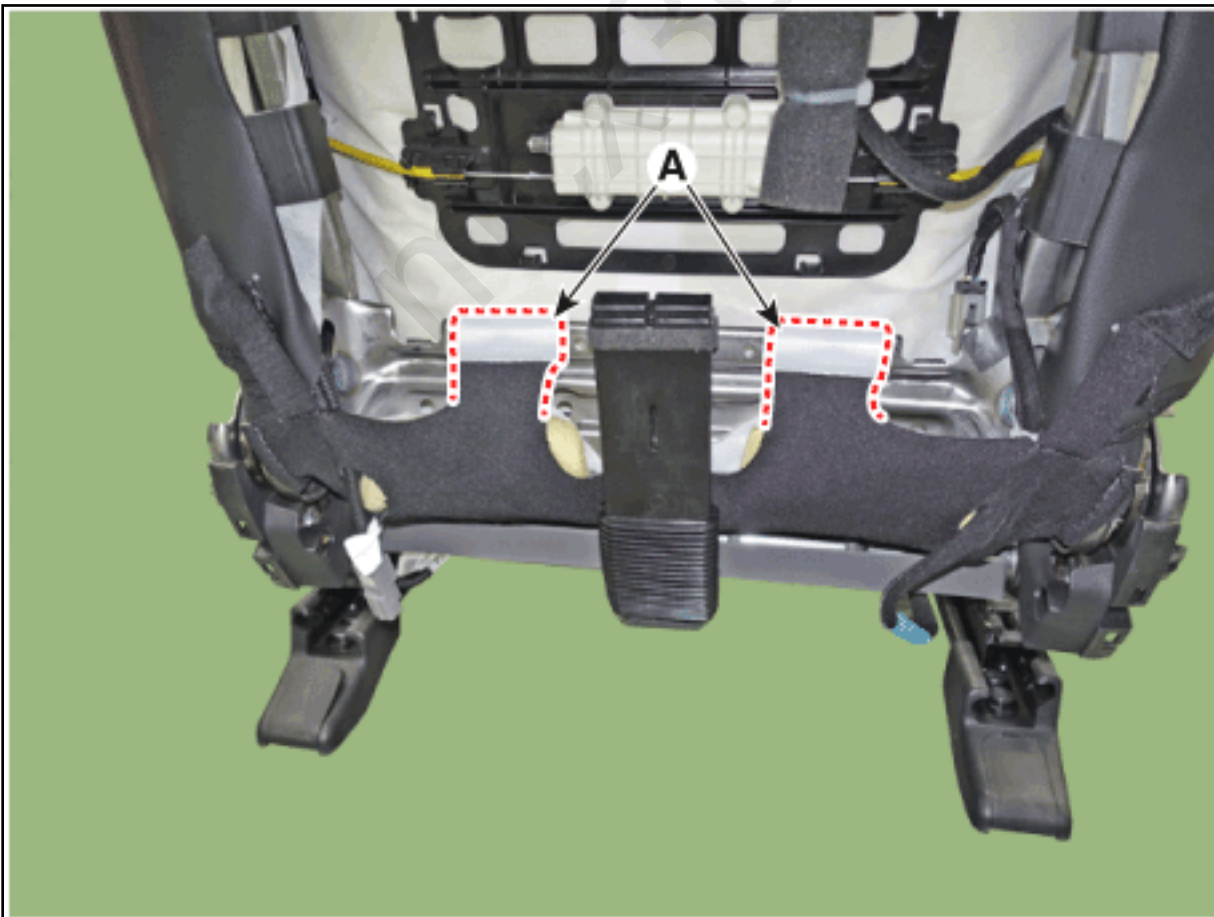


9. Remove the protector (A) from the front seat back frame.

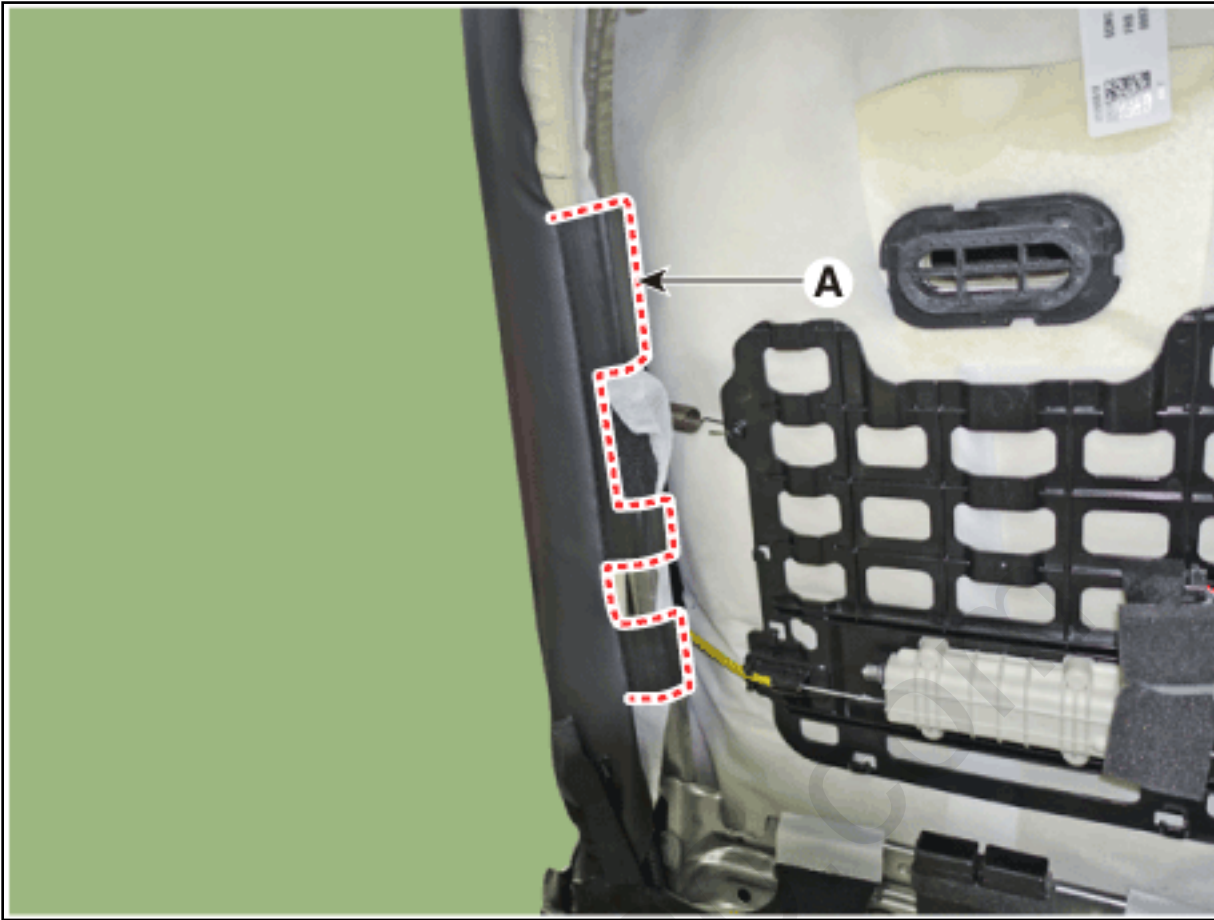
[Upper]



[Lower]



[LH]



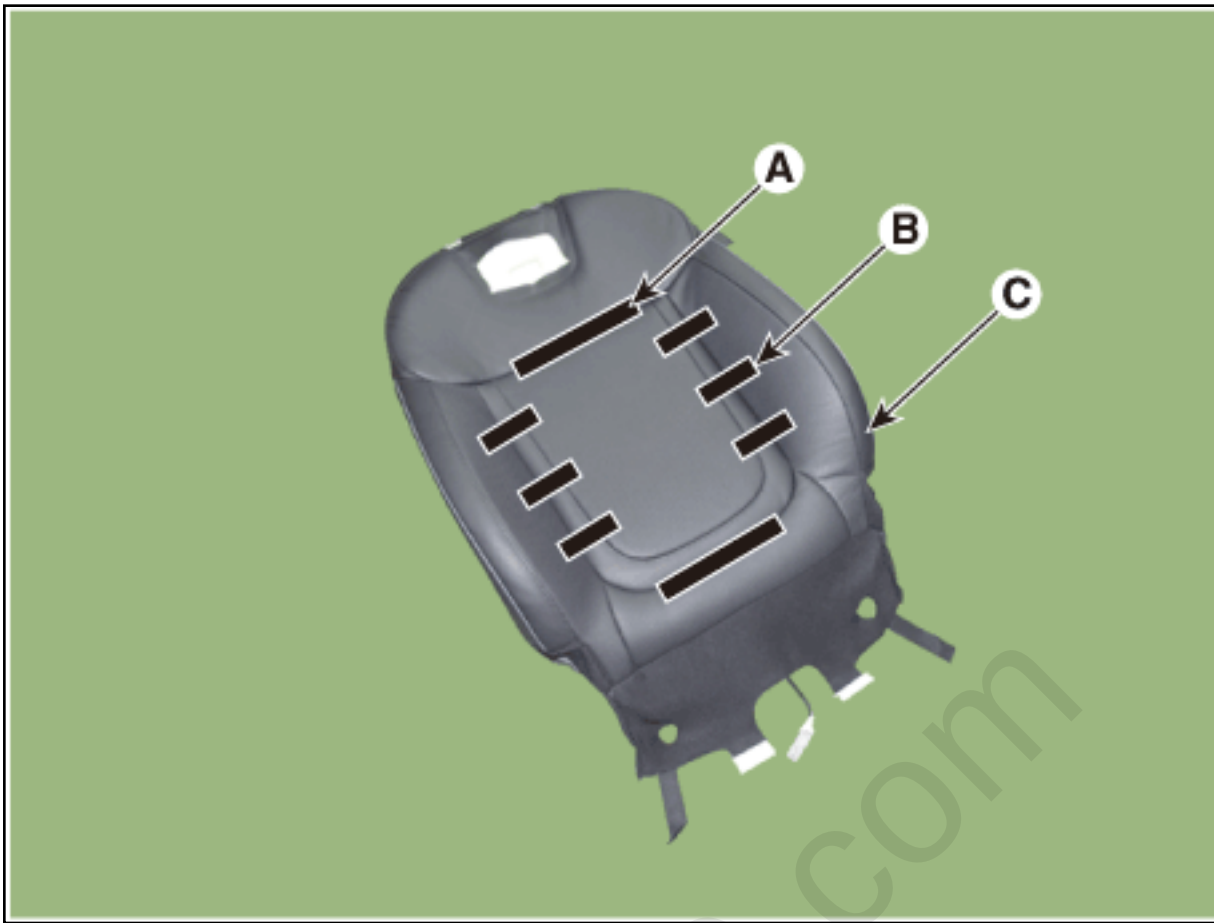
[RH]

mcx30



- In the case of a passenger seat, remove the walk in switch (A) and remove the seat back cover.

10. After removing the Velcro tape (A) and tie-down clips (B) inside the front seat back cover, remove the seat back cover (C).



11. To install, reverse removal procedure.



- Make sure that the connectors are connected completely
- Replace any damaged clips (or pin-type retainers).

Component
Location



1. Front seat cushion cover

Replacement

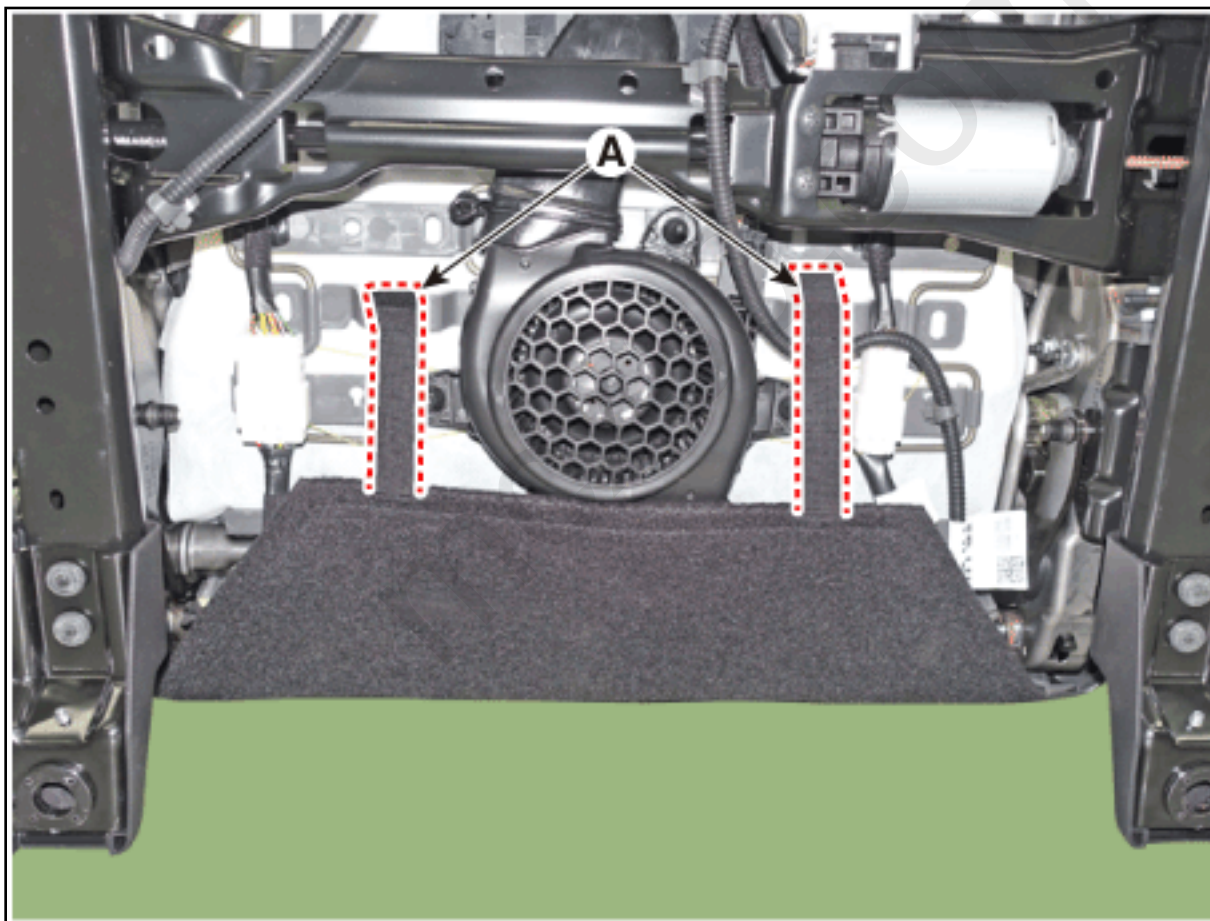


- When removing with a flat-tip screwdriver or remover, wrap protective tape around the tools to prevent damage to components.
- Put on gloves to prevent hand injuries.

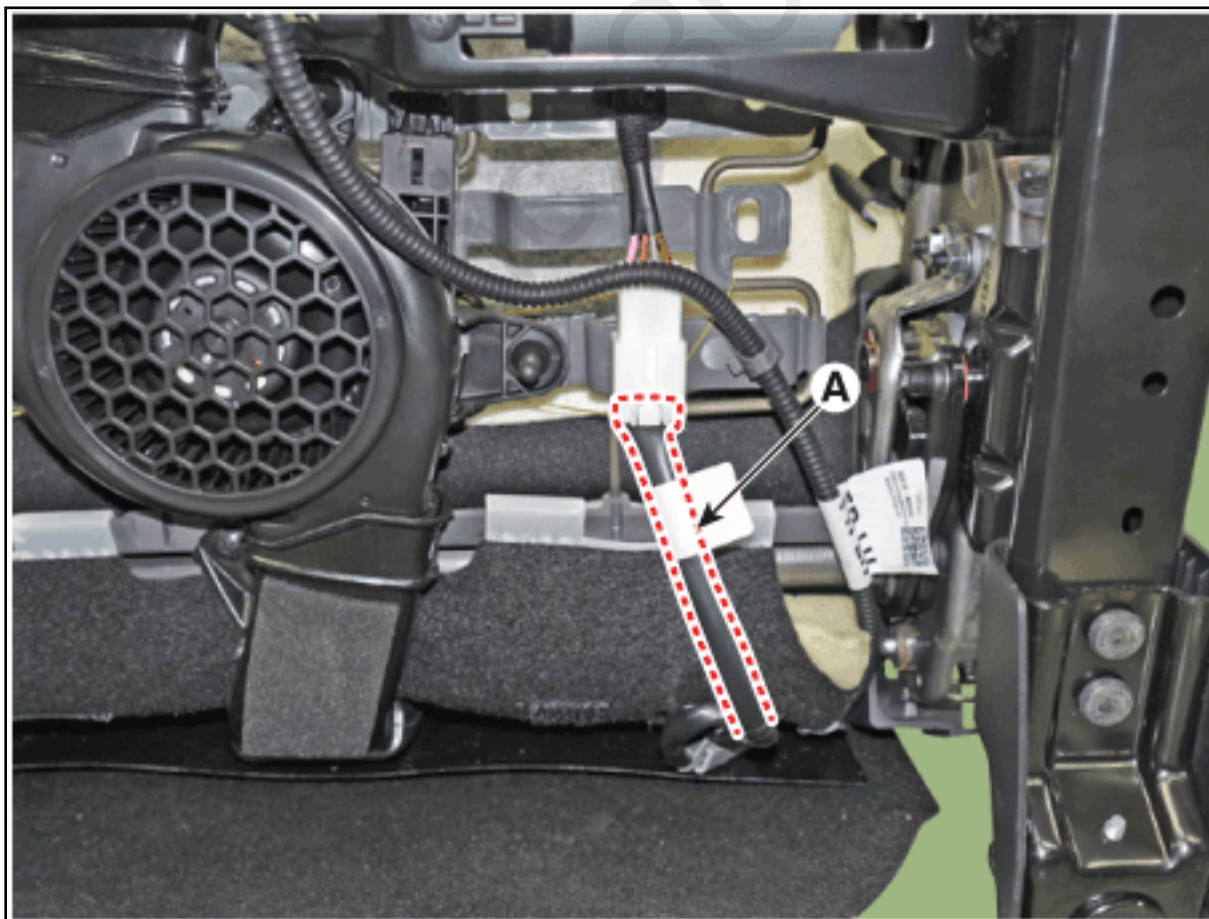


- Take care not to bend or scratch the front seat.

1. Remove the front seat shield outer cover.
(Refer to Front Seat - "Front Seat Outer Cover")
2. Remove the front seat shield inner cover.
(Refer to Front Seat - "Front Seat Inner Cover")
3. Remove the front seat lower protector (A).



4. Disconnect the connectors (A).



5. Remove the protector (A) from the front seat cushion frame.

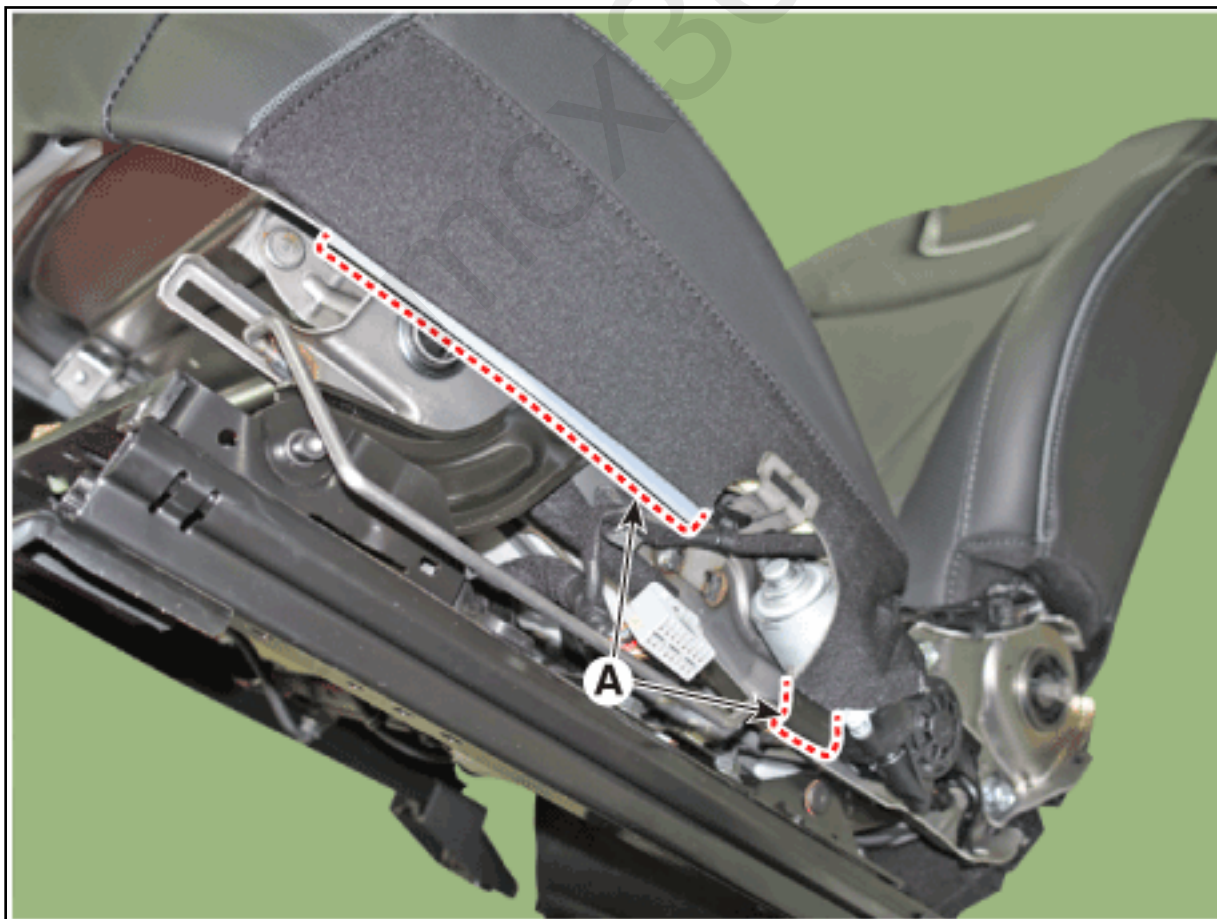
[Upper]



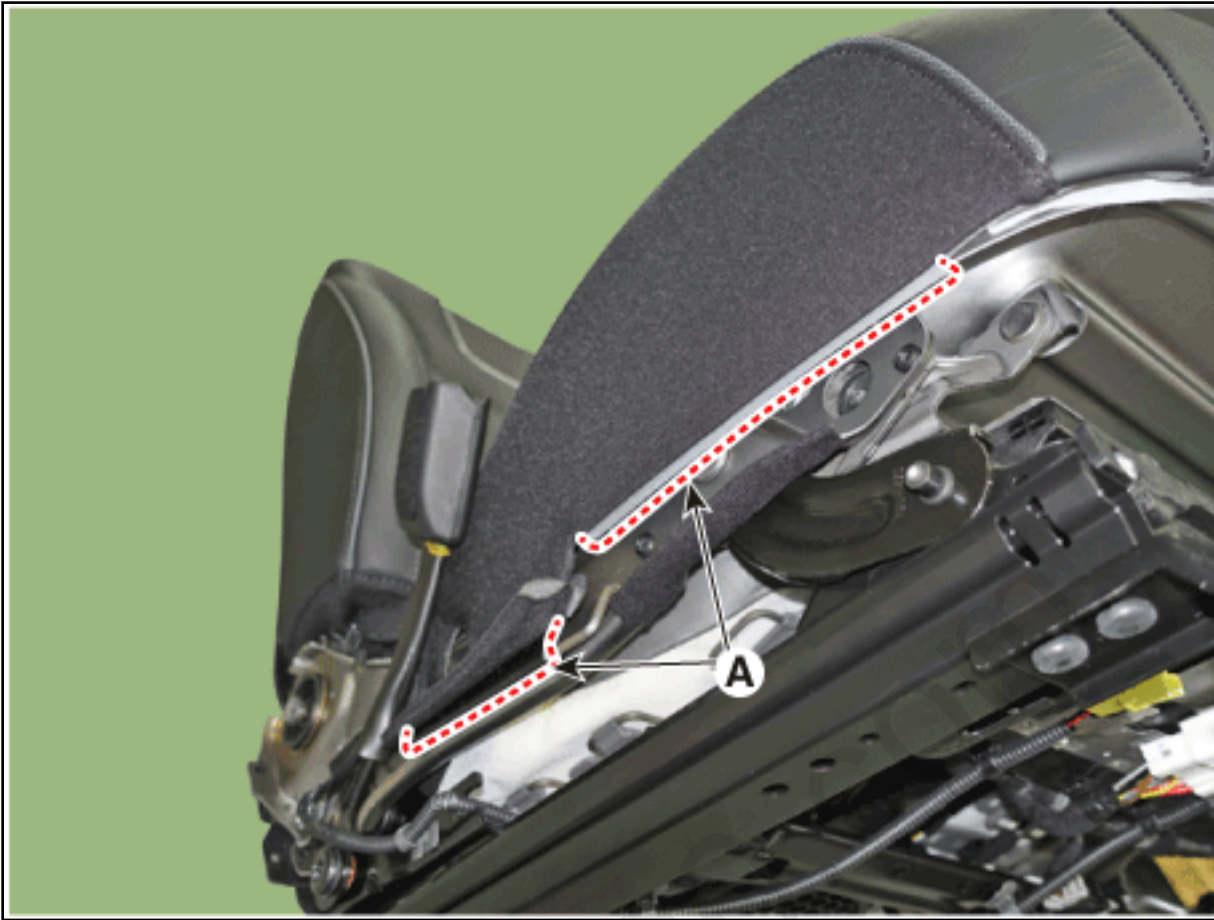
[Lower]



[LH]



[RH]



6. After removing the Velcro tape (A) inside the front seat cushion cover, remove the seat cushion cover (B).



7. To install, reverse removal procedure.



- Make sure that the connectors are connected completely
- Replace any damaged clips (or pin-type retainers).